Baking Powder Biscuits

ns/Breads					Grains/Breads	B-04
Ingredients	50 Servings		100 Servings		Directions	
	Weight	Measure	Weight	Measure		
Enriched all-purpose flour	3 lb	2 qt 3 cups	6 lb	1 gal 1 ½ qt	 Blend flour, dry milk, baking powder, and salt in mixer for 1 minute at low speed. 	
Instant nonfat dry milk	3 oz	1 ¼ cups	6 oz	2 ½ cups		
Baking powder	2 ¾ oz	1⁄4 cup 2 1⁄2 Tbsp	5 ½ oz	¾ cup 1 Tbsp		
Salt		1 Tbsp		2 Tbsp		
Shortening	11 ½ oz	1 ¾ cups	1 lb 7 oz	3 ½ cups	 Add shortening and blend into dry ingredients for 2 minutes at low speed. Mixture will be crumbly. 	
Water, cold		3 ¾ cups		1 qt 3 ½ cups	Add water and mix for approximately 1 minute on low speed to form soft dough. Scrape bowl as necessary during mixing.	
					 Turn out onto lightly floured surface. For 50 servings, knead ball of dough lightly for 1 minute. For 100 servings, divide dough in half and knead each half lightly for 1 minute. 	
					5. Roll or pat out each ball of dough to ½" thickness. Cut with floured 2 ½" biscuit cutter and place on sheet pan (18" x 26" x 1") in rows of 5 across and 10 down. For 50 servings, use 1 pan. For 100 servings, use 2 pans.	
					 Bake until lightly browned: Conventional oven: 450° F for 12-14 minutes Convection oven: 400° F for 8-10 minutes 	

SERVING:		YIELD:		VOLUME:	
1 biscuit prov	ides 1 ½ servings of grains/breads.	50 Servings:	1 sheet pan	50 Servings:	50 2 ¹ / ₂ inch biscuits
		100 Cominera	2 chaot pape	100 Saminaa	100 2 1/2 inch bicquite
		100 Servings:		100 Servings:	100 2 1/2 inch biscuits

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	Variations: A. Baking Powder Biscuits (Using Master Mix B-01) For 50 servings, omit steps 1 and 2. Use 3 lb 12 oz (3 qt) Master Mix. Continue with steps 3-6.	
	For 100 servings, omit steps 1 and 2. Use 7 lb 8 oz (6 qt) Master Mix. Continue with steps 3-6.	
	B. Cheese Biscuits For 50 servings, follow steps 1 and 2. In step 3, add 12 oz (3 ¹ / ₂ cups) shredded reduced fat Cheddar cheese to soft dough. Mix lightly to distribute cheese. Continue with steps 4-6.	I
	For 100 servings, follow steps 1 and 2. In step 3, add 1 lb 8 oz (1 qt 3 cups) shredded reduced fat Cheddar cheese to soft dough. Mix lightly to distribute cheese. Continue with steps 4-6.	(
	C. Drop Biscuits For 50 servings, follow steps 1 and 2. In step 3, use 1 qt ³ / ₄ cup cold water. Omit step 4. In step 5, portion with level No. 16 scoop (¹ / ₄ cup) onto 1 sheet pan (18" x 26" x 1") in rows of 10 down and 5 across. Continue with step 6.)
	For 100 servings, follow steps 1 and 2. In step 3, use 2 qt 1 $\frac{1}{2}$ cups converge. Omit step 4. In step 5, portion with level No. 16 scoop ($\frac{1}{4}$ cups onto 2 sheet pans (18" x 26" x 1") in rows of 5 across and 10 down. Continue with step 6.	
	D. Wheat Biscuits For 50 servings, in step 1, use 2 lb 4 oz (2 qt) enriched all-purpose flow and 12 oz (2 ³ / ₄ cups) whole wheat flour. Continue with steps 2-6.	ur
	For 100 servings, in step 1, use 4 lb 8 oz (4 qt) enriched all-purpose fle and 1 lb 8 oz (1 qt 1 $\frac{1}{2}$ cups) whole wheat flour. Continue with steps 2	

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Grains/Breads					Grains/Breads		
	Nutrients Per Ser	ving					
	Calories	164	Saturated Fat	1.68 g	Iron	1.44 mg	
	Protein	3.41 g	Cholesterol	0 mg	Calcium	117 mg	
	Carbohydrate	22.09 g	Vitamin A	40 IU	Sodium	315 mg	
	Total Fat	6.80 g	Vitamin C	0.1 mg	Dietary Fiber	0.7 g	